

**AMENDMENTS TO THE CLAIMS**

**1-2. (Canceled)**

3. (Previously Presented) A method of manufacturing a bracket, wherein said bracket comprises the structure according to claim 8, the method comprising forming said bracket in a single operation, wherein said single operation is selected from molding, rotational molding, compression, injection molding, casting, thermoforming, stamping, forging, or machining.

4. (Previously Presented) A method of manufacturing a bracket, wherein said bracket comprises the structure according to claim 8, the method comprising forming the bracket by assembling together at least two pieces, wherein at least one of said pieces is obtained in a single forming operation selected from molding, rotational molding, compression, injection molding, casting, thermoforming, stamping, forging or machining.

5. (Previously Presented) A bracket according to claim 8, wherein said bracket is made essentially of a non-metallic material.

6. (Previously Presented) A bracket according to claim 8, wherein said bracket is made of a light metal or alloy.

7. (Previously Presented) A goods-handling door, said goods handling door comprising at least one bracket according to claim 8.

8. (Previously Presented) A unitary multi-function bracket for a goods-handling door, said bracket comprising:

a face branch for fixing the bracket to a wall, wherein said face branch includes at least one hole therethrough;

means for supporting a bearing of a rotary shaft; and

a tab for fixing the bracket to a slideway, wherein said tab includes at least one hole therethrough.

9. (Currently Amended) The unitary bracket according to claim 8, further comprising ~~at least one element chosen from the group constituted by:~~

a retention support [[:]]

~~a catch adjacent to said retention support;~~

~~re-centering projections for guiding a curtain;~~

~~re-insertion guides; and~~

~~at least one strip, extending from said face branch, for mounting a covering.~~

10. (New) The unitary bracket according to claim 8, further comprising a catch adjacent to said retention support.

11. (New) The unitary bracket according to claim 8, further comprising re-centering projections for guiding a curtain.

12. (New) The unitary bracket according to claim 8, further comprising re-insertion guides.

13. (New) The unitary bracket according to claim 8, further comprising at least one strip, extending from said face branch, for mounting a covering.